



Parts List					Qty	Comment	Footnote
Ref	Class	Part	Description				
1	837	6542A 5	CYLINDER BLOCK AND CRANKCASE ASSEMBLY	1			
2	16	72809	STUD, BLOCK AND CRANKCASE	6	TO DRIVE SHAFT HOUSING		
3	16	66357	STUD, CARBURETOR MOUNTING	2			
4	17	46912	PIN, DOWEL - CRANKCASE TO CYLINDER	2			
5	10	54467	SCREW, ADJ. - THROTTLE CONTROL	2			
6	11	68219	NUT, THROTTLE CONTROL ADJUSTING	2			
7	22	65857	FITTING, BLEED DRAIN - CYLINDER	1			
8	32	54936	HOSE, BLEED DRAIN (10 1/2")	1			
10	21	77207	CHECK VALVE, BLEED - CRANKCASE	1			
11	22	25885	ELBOW, TEEL TALE - CYLINDER	1			
12	10	76621	SCREW, CRANKCASE TO CYLINDER	8			
13	10	73280	SCREW, CRANKCASE TO CYLINDER	2			
15	10	26801	SCREW, MAIN BEARING LOCKING	1			
16	14	20091	TAB WASHER, MAIN BEARING LOCKING	1			
17	15	31412A 1	SHIM, UPPER HOUSING TO CYLINDER	AR	(.002-3-5-10)		9
18	1164	6413A 1	BEARING HOUSING ASSEMBLY, UPPER	1			
19	30	20861	BEARING, BALL - UPPER BEARING	1			
20	31	31410	BEARING, ROLLER - UPPER BEARING	1			
21	26	66301	OIL SEAL, UPPER BEARING HOUSING	1			
22	25	20863	"O" RING, UPPER BEARING HOUSING	1			11
23	10	76611	SCREW, UPPER BEARING HOUSING	4			
23A	14	78102	TAB WASHER, UPPER BEARING HOUSING	4			
24	27	78032	GASKET, INTAKE COVER	1			11
25		78033	COVER, INTAKE	1			
26	10	26537	SCREW, INTAKE COVER TO CYLINDER	3			
27	1019	5314A 1	COVER ASSEMBLY, CYLINDER BLOCK	1			
28	22	52644	PLUG, CYLINDER BLOCK COVER	1			
29	27	78087	GASKET, CYLINDER BLOCK COVER	1			11
30	10	76630	SCREW, CYL. BLOCK COVER TO ENGINE	6	(1")		
32	27	78035	GASKET, CYLINDER BLOCK TO EXHAUST	1			11
33		78034	PLATE, BAFFLE - EXHAUST MANIFOLD	1			
34	27	78035	GASKET, BAFFLE PLATE	1			11
35		74919	COVER, EXHAUST MANIFOLD	1			
36	10	28668	SCREW	8	BAFFLE PLATE AND MANIFOLD		
37	30	20861	BEARING, BALL - CRANKCASE (LOWER)	1			
38	26	66301	OIL SEAL, CRANKCASE (LOWER)	1			